

# Characterizing the effects of SiC and Al<sub>2</sub>O<sub>3</sub> on the mechanical properties of Al6082 hybrid metal matrix composites: An experimental and neural network approach

Masood, A.A.<sup>a</sup>, Ali, A.<sup>a</sup>, Madhu, P.<sup>b</sup>, Yashas Gowda, T.G.<sup>b,\*</sup>, Jeevan, T.P.<sup>b</sup>, Sharath, B.N.<sup>b,\*</sup>

<sup>a</sup>Department of Industrial Engineering, College of Engineering, Prince Sattam bin Abdulaziz University, Alkharj, Saudi Arabia

<sup>b</sup>Department of Mechanical Engineering, Malnad College of Engineering, Hassan, affiliated to Visvesvaraya Technological University, Belagavi, Karnataka, India

## ABSTRACT

The use of advanced materials in the field of aerospace and automotive applications has led to use of metal matrix composites (MMC's) due to their excellent mechanical properties. Aluminium metal matrix composite is one of the materials which can be strengthened by reinforcing it with hard ceramic particles. In the current work Al6082 matrix hybrid composites reinforced with silicon carbide (SiC) and aluminium oxide (Al<sub>2</sub>O<sub>3</sub>) was developed by using stir casting technique. The weight percentage of SiC was varied from 0 wt.% to 8 wt.% and keeping 3 wt.% Al<sub>2</sub>O<sub>3</sub> constants. The tensile, hardness, density and impact tests were conducted, and the results obtained revealed that the addition of silicon carbide and Al<sub>2</sub>O<sub>3</sub> particles in Al6082 enhances the mechanical properties of the prepared hybrid composites. The artificial neural network (ANN) model, which was trained using a dataset consisting of experimental results, has effectively captured the correlation between the weight percentage (wt.%) of silicon carbide (SiC) and the mechanical properties of the composite material. Through the examination of this model, valuable insights can be obtained regarding the distinct contributions of SiC to the mechanical properties of Al6082.

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### \*Corresponding authors:

[yashasmce@gmail.com](mailto:yashasmce@gmail.com)  
(Yashas Gowda, T.G.)  
[Sharathbn04@gmail.com](mailto:Sharathbn04@gmail.com)  
(Sharath, B.N.)

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# Določitev vplivov SiC in Al<sub>2</sub>O<sub>3</sub> na mehanske lastnosti hibridnih kompozitov s kovinsko matrico Al6082: Eksperimentalni pristop in pristop z nevronske mreže

Masood, A.A.<sup>a</sup>, Ali, A.<sup>a</sup>, Madhu, P.<sup>b</sup>, Yashas Gowda, T.G.<sup>b,\*</sup>, Jeevan, T.P.<sup>b</sup>, Sharath, B.N.<sup>b,\*</sup>

<sup>a</sup>Department of Industrial Engineering, College of Engineering, Prince Sattam bin Abdulaziz University, Alkharj, Saudi Arabia

<sup>b</sup>Department of Mechanical Engineering, Malnad College of Engineering, Hassan, affiliated to Visvesvaraya Technological University, Belagavi, Karnataka, India

## POVZETEK

Uporaba naprednih materialov v letalski in avtomobilski industriji je zaradi odličnih mehanskih lastnosti pripeljala do uporabe kompozitov s kovinsko matrico. Aluminijasti kompozit s kovinsko matrico je eden od materialov, ki se lahko ojača s trdimi keramičnimi delci. V pričujočem delu je bil s tehniko mešalnega litja razvit hibridni kompozit z matrico Al6082, ojačan s silicijevim karbidom (SiC) in aluminijevim oksidom (Al<sub>2</sub>O<sub>3</sub>). Masni delež SiC se je spreminjal od 0 % do 8 %, pri čemer je bila konstanta 3 % Al<sub>2</sub>O<sub>3</sub>. Izvedeni so bili natezni, trdnostni, udarni preskusi in preizkusi gostote, dobljeni rezultati pa so pokazali, da dodatek delcev silicijevega karbida in Al<sub>2</sub>O<sub>3</sub> v Al6082 izboljša mehanske lastnosti pripravljenih hibridnih kompozitov. Model umetne nevronske mreže (ANN), ki je bil naučen z uporabo nabora podatkov, sestavljene iz eksperimentalnih rezultatov, je učinkovito opisal korelacijo med masnim deležem silicijevega karbida (SiC) in mehanskimi lastnostmi kompozitnega materiala. S preverjanjem tega modela je mogoče pridobiti dragocen vpogled v različne prispevke SiC k mehanskim lastnostim kompozita Al6082.

## PODATKI O ČLANKU

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Silicijev karbid (SiC);  
Mehanske lastnosti;  
Umetna nevronska mreža (ANN)

### \*Kontaktna oseba:

yashasmce@gmail.com  
(Yashas Gowda, T.G.)  
Sharathbn04@gmail.com  
(Sharath, B.N.)

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