

## Business plan feedback for cost effective business processes

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### ABSTRACT

Business planning encompasses all the goals, strategies and actions to ensure company's business survival, prosperity, and growth. Literature review and analysis of business processes of production systems show that the business plan is considered as a rigid system, even though it is being prepared in a world of constantly changing business conditions. The possibility of correction of a business plan that is being realized in the course of a year is only a theoretical possibility, and the introduction of a feedback system as an element of correction remains only as an idea. The aim of this paper is to propose and introduce a system in the business technology that would be similar to the designing principles for automated technical systems. In the paper an original business planning model with feedback is presented. The model includes planning, monitoring and harmonization of business operations. It is appropriate for unstable conditions too, regarding the essential influences from the business environment, thus adapting the company's operations. It could be used in small- and medium-sized companies, in industries of all types. The model enables the assessment of present and future business results. Verification of the model has been successfully carried out at three levels.

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## Sistem spremljanja proizvodnje za razumevanje robustnosti izdelka

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### POVZETEK

V proizvodnji zagotavljamo konstantno kakovost (lastnost) izdelka tako, da zagotovimo, da so lastnosti njegovih sestavin v okviru proizvodnih specifikacij. Lastnost izdelka se preverja po končni montaži. Vendar pa ta pristop ne nadzira robustnosti lastnosti izdelka, tj. koliko se bo razlikoval od specificiranih lastnosti. V pričujoči raziskavi je predlagan model za napovedovanje lastnosti izdelka, ki upošteva zasnovo, montažo in procesne parametre neposredno iz proizvodnje. To omogoča, da v proizvodnji ohranjamo končne lastnosti izdelka namesto zgolj lastnosti njegovih sestavnih delov. Da bi prikazali kako je lahko sistem spremljanja uspešen pri vodenju korektivnih akcij za izboljšanje lastnosti izdelka smo uporabili PRECI-IN študijo primerov. Za podkrepitev teze, da lahko sistem spremljanja bistveno skrajša čas za identifikacijo, načrtovanje in izvedbo korektivnih akcij povezanih s kakovostjo izdelka, smo izvedli dve študiji primerov iz različnih industrijskih okolij. Intervjuji s strokovnjaki s področja kakovosti so pokazali, da je značilen čas, potreben za korektivne akcije, znašal v obeh primerih okoli sedem dni. Z uporabo sistema za spremljanje (PRECI-IN) pa so podobne korektivne akcije bile izvedene domala takoj.

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### PODATKI O ČLANKU

*Ključne besede:*

Robustnost izdelka  
Spreminjanje lastnosti  
Sistem za spremljanje robustnosti  
Konsistentnost lastnosti  
Robustnost element-element

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